

# International Advanced Research Centre for Powder Metallurgy & New Materials (ARCI)

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## Non-Vacuum Pulse Electrodeposited CIGS Solar Cells on Flexible Substrates

### Overview

Flexible photovoltaics (PV) are the need of the hour for various energy applications. Cu(In,Ga)Se<sub>2</sub> (CIGS) possessing large absorption coefficient and excellent long-term stability is a potential candidate for flexible PV with already demonstrated commercial maturity. However, cost is the major aspect for portable energy applications even with a slight compromise on device efficiencies. Electrodeposition having the ability for roll-to-roll manufacturing with lower capital investment is among the most explored processes for CIGS. Pulse electrodeposition is an advanced feature which significantly simplifies the conventional process while improving the absorber quality owing to its crucial pulse parameters is being pursued for the realization of low-cost flexible CIGS solar cells. Additionally, an all non-vacuum based CIGS solar cell on Mo substrates is being fabricated with other device layers like CdS, ZnO and AZO are solution processed while ZnS is also used as replacement for CdS towards Cd-free CIGS solar cells.

### Key Features

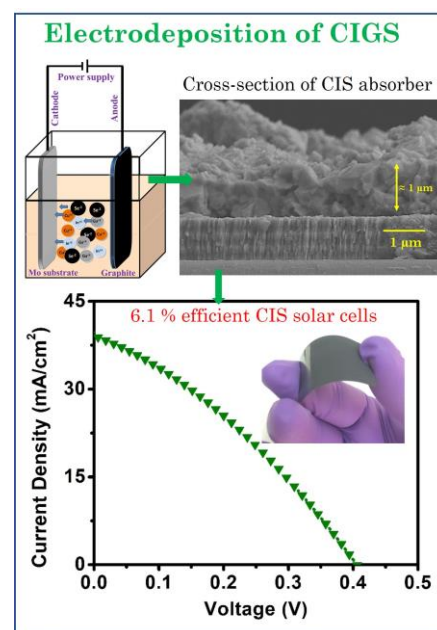
- A simple economic pulse electrodeposition route for CIGS solar cells
- Efficient utility of electroreduction and oxidation phenomena
- Process devoid of any complexing agents, additives and third reference electrode
- Suitable for large area and roll-to-roll manufacturing on flexible substrates

### Potential Applications

- Portable energy needs
- Building integrated photovoltaics
- Photoelectrochemical cells

### Technology Readiness Level (TRL)

- Demonstration of 6.1 % efficient CIS solar cells at laboratory scale
- Scale up of uniform CIGS absorbers till 8 x 8 cm<sup>2</sup>



IPDI*	1	2	3	4	5	6	7	8	9	10
<b>Activities</b>	Basic concepts and understanding of underlying scientific principles	Short listing possible applications	Research to prove technical feasibility for targeted application	Coupon level testing in stimulated conditions	Check repeatability/consistency at coupon level	Prototype testing in real-life conditions	Check repeatability/consistency at prototype level	Reassessing feasibility (IP, competition technology, commercial)	Initiate technology transfer	Support in stabilizing production
<b>Status</b>										

\*IPDI : Intellectual Property Development Indices

### Major Patents/Publications

1. B. V. Sarada, Sreekanth Mandati and Shrikant V. Joshi, A novel electrochemical method for manufacturing CIGS thin-films containing nanomesh-like structures, Patent filed, File No: 426/DL/2015, Date: 16<sup>th</sup> February, 2015
2. Sreekanth Mandati, S. R. Dey, S. V. Joshi and B. V. Sarada, Cu(In,Ga)Se<sub>2</sub> Films with Branched Nanorod Architectures Fabricated by Environmental-friendly Pulse-reverse Electrodeposition Route, ACS Sustainable Chemistry and Engineering 6(11), 13787 (2018)
3. Sreekanth Mandati, Suhash R. Dey, Shrikant V. Joshi and Bulusu V. Sarada, Two-dimensional CuIn<sub>1-x</sub>Ga<sub>x</sub>Se<sub>2</sub> Nano-flakes by Pulse Electrodeposition for Photovoltaic Applications, Solar Energy 181, 396 (2019)
4. Divya B, Sreekanth Mandati, Ramachandraiah A, Bulusu V. Sarada, Room Temperature Pulse Electrodeposition of CdS Thin Films for Application in Solar Cells and Photoelectrochemical cells, ECS Journal of Solid State Science and Technology 7(8), P440 (2018)

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