Personal Profile



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Qualification: B Tech ECE, JNTU Hyderabad Professional Experience: 25 years

Areas of Interest:

- Electronics & Instrumentation design and development support to R&D projects
- Build Proof of Concept setups and application demonstrations
- Design of Analog and Digital control circuits for automation
- Use of programmable Instruments for Simulation and testing
- Embedded design & development of applications using Microcontrollers
- National Instruments LabVIEW software and hardware
- HMI & Programmable Logic Controllers for industrial automation
- Interfacing, Integration and modification of subsystems
- Sensors and signal conditioning
- Data Acquisition Systems & building customized data loggers
- Commissioning and troubleshooting of complex analytical, process control equipment such as,

LASER control systems CVD and PVD systems Detonation Spray, Plasma Spray, Flame spray, Cold Spray etc. CNC and ROBO systems Servo control, Vacuum, Pneumatics and Chiller control systems

List of Journal Publications

[*]Published a paper entitled "Detection of drill through in Laser percussion drilling" in 'Lasers in Engineering, Vol. 17, pp. 361-369.

[*] Presented/published a paper entitled 'Current status of MEMS in INDIA' at Kuala Lumpur, Malaysia 6-7 September 2005 /in proceedings of 5th International workshop on Microelectronics pp 23-37.

[*] Presented / published a paper on "A Reliable Electronic Ignition System for a Detonation Chamber" in a conference conducted by ISOI (Instrument Society of India) during October 2007 at Tiruchengode, Tamil Nadu/ in *J. Instrument. Soc. India Vol. 38(4) December 2008 pp. 243-247.*

[*] Published a paper entitled, "Centralized monitoring and control of Air conditioning units" in Journal of Scientific & Industrial Research, Vol.68, November 2009, pp.934-939.
[*] Presented/published a paper entitled, "Integration of a High Power Laser with a CNC workstation" at the International Conference on Instrumentation ICI2009 during at Pune/ in J. Instrument. Soc. India Vol. `40(4) December 2010 pp. 254-255.

[*]Published a paper entitled "A virtual instrument for pulsed electro deposition: A novel technique for obtaining graded coatings" in J. of Scientific & Industrial Research Vol. 70, December 2011, pp. 1026-1028

[*]Presented/published a paper entitled, "Automation of Arc Discharge setup for production of Carbon Nanotubes" at 37th National Symposium on Instrumentation held at CSIO, Chandigarh on 31st October, 2012/in *J. Instrument. Soc. India Vol. 43, No. 1 March 2013 pp. 55-57.*

[*]Published a paper entitled, "A computer – based approach for developing functionally graded and layered coatings with detonation spray coating process" in *J. of Scientific & Industrial Research Vol.72, August 2013, pp.477-480*

[*]Presented/published a paper entitled "A Virtual Instrument for Thermal Fatigue Testing of Die Casting Tool Steels" at 38th National symposium on Instrumentation held at BVB college of Engineering & Technology, Hubli /in J. Instrument. Soc. India Vol. `43(4) December 2013 pp. 261-262.

[*]Presented/published a paper entitled "Computer Control of a Thermal Cycling System" in J. Instrument. Soc. India Vol. `45(2) June 2015 pp. 138-139.

[*]Published a paper entitled, "Mixing Torque Measurement-an Effective Tool for Identifying Critical Binder Volume Concentrations for Ceramic Processing" in *J. of Scientific & Industrial Research Vol.74, September 2015, pp.504-507.*

[*]Coauthor for a published paper entitled "Development of an Arduino based Charge Controller for a Solar" at 39th National symposium on Instrumentation held at Gurukul Kangri University, Haridwar, and 18th October, 2014 / in *J. Instrument. Soc. India Vol.* 45(3), pp 180-181, September, 2015

[*]Presented/published a paper "Simulated LabVIEW setup for studying the combined behavior of Supercapacitor and Battery in Hybrid EV" J. Instrument. Soc. India Vol.50, pp 133-135, 2020

[*]Coauthor for a published paper entitled "Development of portable 3D printer with PID controlled heating, fine stepping and self- replicating" *J. Instrument. Soc. India Vol.43, PP.38-43, 2021*

Patents:

 Patent Application No. 202241037966 has been filed on July 01, 2022. "AN AUTOMATED SPRAY COATING DEPOSITION SYSTEM" S Nirmala, P Suresh Babu, D Sen, L Rama Krishna, D Srinivasa Rao

Conference proceedings:

- S Nirmala, 'Current status of MEMS in INDIA' in proceedings of 5th International workshop on Microelectronics/pp 23-37 held at Kuala Lumpur, Malaysia 6-7 September 2005.
- D Sen, S.Nirmala, D.Srinivasa Rao, Influence of Pulse Frequency on WC-Co and Al2O3 Coating Properties obtained by DSC Technique, Proc. ATSC 2014, p.121-122.

Affiliation to Professional societies:

- Institute of Electrical and Electronic Engineers (IEEE Senior Member)
- Instrument Society of India (ISOI)
- Sensor Research Society of India (SRSI)
- Indian Women Scientist Association (IWSA)

Awards & Honors:

• Senior Grade member IEEE

Training Students:

Providing hands on training to Fresh B.Tech Graduate Students under one year Graduate Trainee Program of ARCI, Summer Research Interns for a period of 45 days. Trained 40+ students so far.